|  | Stadsing A/S <br> Oestre Faelledvej 13-9400 Noeresundby | Version 0 |
| :---: | :---: | :---: |
|  |  | Revision A |
|  | Replaces specification no. n/a From: n/a Due to: box change | Date: 2021.03.01 |
|  |  | Page 1 of 2 |
| Code: 18892-E400209 | $\begin{array}{cc}\text { Article: clear Domed PET lid 95mm with hole (800pcs) } & \text { UPC: } 5907739614155 \\ \text { Specification no. clear DL95 } \varnothing 101 \times \mathrm{H} 46,5 \quad \text { Food contact: zimne napoje }\end{array}$ |  |
| Prepared by: UN |  | CE mark: no |
| Checked by: Dept. Super. | Production Supervisor: Dept. Super. |  |
| Attachments: | Article drawing: Domed lid 95mm with hole.pdf; |  |



Packaging:


Box inner size:


Palletizing:


Articles in a pile: 50
Piles in a box: 16
Articles in a box: 800
Box inner size: $400 \times 295 \times 404$
Box load gross: $3,57 \mathrm{~kg}$
Boxes per pallet: 40
Articles per pallet: 32000
Pallet height: $2,23 \mathrm{~m}$
Pallet type: EURO
Pallets per truck: 33
FTL: 1056000
Packaging conditions:

- Wooden pallets, clean, dry
- On pallet top: film
- Box liner: LDPE G380305
pótrękaw LD 500/0,022 $22 \mu$
- Labels per pallet sides: 2
- Corner box label: Yes
- Customer label: no
- Box: cardboard G300177 620551 new


## I. General arrangement

PACCOR Polska Sp. zo. o. will deliver the article Domed PET lid 95mm with hole (800pcs) according to and within the limits of this article specification. Supplier food contact safety declaration will follow.
Basic article characteristics are outlined in the attached article drawing: "Domed lid 95mm with hole.pdf". No modifications to the article characteristics listed below are allowed, unless agreed to by both parties and expressed in writing and signed/autographed. ID as per box no. and production date (label).
II. Raw material specification

| Compounds | Basic composition | Alternative |
| :--- | :---: | :--- |
| Name <br> Percentage | $50 \%$ R-PET / 50\% VIRGIN | R-PET flakes up to <br> $80 \%$ |
| Name <br> Percentage | AB both sides Formasil |  |
| Name <br> Percentage | $0 \%$ | $0 \%$ |

III. Sheet specification

| Parameter | Value | Tolerance |
| :--- | :---: | :--- |
| Thickness | $0,36 \mathrm{~mm}$ | $\pm 0,03 \mathrm{~mm}$ |
| Width | $670,0 \mathrm{~mm}$ | $+2 /-2 \mathrm{~mm}$ |
| Color ${ }^{\star}$ | clear | BWTC |
| Layers | E170116 FOLIA PET $0,36 \times 670$ <br> transparent RDK LID 95 |  |

IV. Basic article characteristics

| Parameter | Value | Tolerance |
| :--- | :---: | :---: |
| Length (or Ø) | $101, \mathrm{~mm}$ | $\pm 0,5 \mathrm{~mm}$ |
| Width (or Ø) | , 0 mm | mm |
| Height | $46,5 \mathrm{~mm}$ | $\pm 0,5 \mathrm{~mm}$ |
| Stacking distance | $4,00 \mathrm{~mm}$ | $\pm 0,2 \mathrm{~mm}$ |
| Weight | $3,8 \mathrm{~g}$ | $\pm 0,4 \mathrm{~g}$ |
| Capacity nominal / brimful | $/ \mathrm{ml}$ | ml |
| Reference ${ }^{*}$ : |  |  |
|  |  |  |

> *B - black, W - white, T - transparent, C - any color

## V. Microbiology tests

Once a month a comparative microbiology test of factory air is run against external air, with air circling articles examination in material groups (rotating) against internal normative levels. Records are kept for a minimum of three years and their values are available to the buyer.

## VI. Delivery \& Storage:

Deliveries according to transport regulations, details on the left. Store in dry, clean, shaded areas, away from heat sources, $10-40^{\circ} \mathrm{C}, \mathrm{RH}<85 \%$. Articles good to use within a year from production date, if properly stored. VII. Other

In case of change in article use or processing the recipient is obligated to contact the supplier with pertaining details as soon as possible.
VIII. Signed approval

| H\&Q Manager | Buyer Representative: |  |
| :---: | :--- | :--- |
| Monika Mikulska |  |  |
| Date: 2021.03.01 | Date: 2021.03.01 | Date: |

- Remarks: No separation between box layers; optional sleeve E380268 HD185/430 - F195mm - Absorption pads: no: weight: n/a - Stacking: A-A - Sleeve label: yes, E400209

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