	<b>Stadsing A/S</b>	Version <b>0</b>
	<b>Oestre Faelledvej 13 - 9400 Noeresundby</b>	Revision <b>A</b>
	Replaces specification no. <b>n/a</b> From: <b>n/a</b> Due to: <b>n/a</b>	Date: <b>2021.06.08</b>
		Page 1 of 2
<b>Code: 27145</b>	<b>Article: clear EU540 cup PET 400/540ml (SET B)</b>	<b>UPC: 5907739664143</b>
Prepared by: <b>UN</b>	<b>Specification no. clear EU540 Ø95</b>	<b>Food contact: cold drinks</b>
Checked by: <b>Dept. Super.</b>	Production Supervisor: <b>Dept. Super.</b>	<b>CE mark: yes</b>
Attachments:	Article drawing: <b>EU540;</b>	

pic:

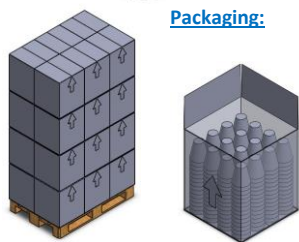


### I. General arrangement

PACCOR Polska Sp. z o. o. will deliver the article **EU540 cup PET 400/540ml (SET B)** according to and within the limits of this article specification. Supplier food contact safety declaration will follow.

Basic article characteristics are outlined in the attached article drawing: "EU540". No modifications to the article characteristics listed below are allowed, unless agreed to by both parties and expressed in writing and signed/autographed. ID as per box no. and production date (label).

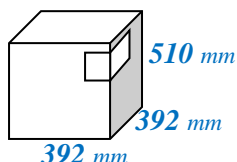
Packaging:



### II. Raw material specification

Compounds	Basic composition	Alternative
Name	<b>50% R-PET / 50% VIRGIN</b>	R-PET flakes up to 80%
Percentage		
Name	<b>0%</b>	<b>0%</b>
Percentage		
Name	<b>0%</b>	<b>0,0%</b>
Percentage		

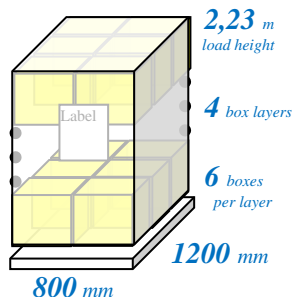
Box inner size:



### III. Sheet specification

Parameter	Value	Tolerance
Thickness	<b>1,2 mm</b>	<b>±0,09 mm</b>
Width	<b>690,0 mm</b>	<b>+2/-2 mm</b>
Color*	<b>clear</b>	<b>BWTC</b>
Layers	<b>Folia PET 1,2 x 690 clear</b>	

Palletizing:



### IV. Basic article characteristics

Parameter	Value	Tolerance
Length (or Ø)	<b>95, mm</b>	<b>±0,5 mm</b>
Width (or Ø)	<b>,0 mm</b>	<b>mm</b>
Height	<b>129, mm</b>	<b>±0,5 mm</b>
Stacking distance	<b>6,80 mm</b>	<b>±0,2 mm</b>
Weight	<b>11,5 g</b>	<b>±0,85 g</b>
Capacity nominal / brimful	<b>400 / 540 ml</b>	<b>±15 ml</b>
Reference*:	<b>EU540 cup PET 400/540ml (SET B)</b>	

\*B – black, W – white, T – transparent, C – any color

Articles in a pile: **50**

Piles in a box: **16**

Articles in a box: **800**

Box inner size: **392x392x510**

Box load gross: **10,1 kg**

Boxes per pallet: **24**

Articles per pallet: **19200**

Pallet height: **2,23 m**

Pallet type: **EURO**

Pallets per truck: **33**

FTL: **633600**

Packaging conditions:

- Wooden pallets, clean, dry

- On pallet top: **film**

- Box liner: **LDPE G380058**

**PÓLREKAW LD 235/0,022 22µ**

- Labels per pallet sides: **2**

- Corner box label: **yes**

- Customer label: **no**

- Box: **cardboard G300092 -**

**PINTO**

### V. Microbiology tests

Once a month a comparative microbiology test of factory air is run against external air, with air circling articles examination in material groups (rotating) against internal normative levels. Records are kept for a minimum of three years and their values are available to the buyer.

### VI. Delivery & Storage:

Deliveries according to transport regulations, details on the left. Store in dry, clean, shaded areas, away from heat sources, 10-40°C, RH<85%. Articles good to use within a year from production date, if properly stored.


### VII. Other

In case of change in article use or processing the recipient is obligated to contact the supplier with pertaining details as soon as possible.

### VIII. Signed approval

<b>H&amp;Q Manager</b>	<b>Buyer Representative:</b>	
<b>Monika Mikulska</b>		
Date: <b>2021.06.08</b>	Date: <b>2021.06.08</b>	Date:

- Remarks: **No separation between box layers;** - Absorption pads: **no**; weight: **n/a** - Stacking: **A-A** – Sleeve label: **yes**

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